

The coming together of  
*Extensive Manufacturing Experience* & *Internationally Proven Technology*

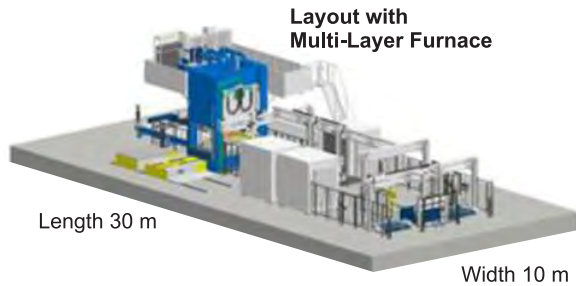
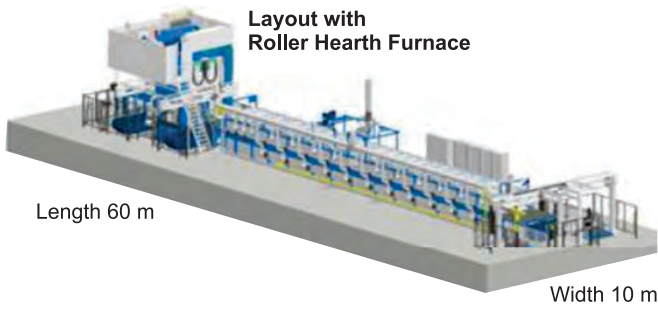
**Press Hardening Lines**

*HPH Series*  
1200T – 2600T



**Value for Money - Make in India with European Technology**

# Composition of an Automated Press Hardening Line



De-Stacking and Marking Station

Furnace Loading and Unloading

Component Loading into Press

Press

End of Line Station with Racking

## Technical Alliance with AP&T for Complete Hot Stamping Lines



## Technical Specifications

Press Tonnage	Unit	1200T		1200T		1600T		2600T	
Press Model		HSP1200 (Option-1)		HSP1200 (Option-2)		HSP1600		HSP2600	
Daylight	mm	2200		2200		2200		2200	
Slide Stroke	mm	1200		1200		1200		1200	
Bolster / Slide Size	mm	3000 x 2200		3000 x 2500		3600 x 2500		3600 x 2500	
Bolster Capacity	Ton	32	50	32	50	32	50	32	50

## Wide Range of Presses

Servo Presses • Transfer Presses • Progressive Presses • High Speed Presses • Hot Stamping & Hot Forming Hydraulic Presses  
 Standard Straight Sided Mechanical & Hydraulic Presses • Blanking Lines • Tandem Press Lines - Mechanical & Hydraulic  
 Cold Forging Presses • Tryout & Die Spotting Presses • Gap Frame & Ring Frame Power Presses • Special Purpose Presses



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**Sales Offices & Plants :** **Isgtec Heavy Engineering Ltd.**  
 Yamunanagar - 135 001 (Haryana) India  
 Tel.: +91-1732-661 104, 661 140  
 E-mail: presses@isgtec.com  
 Bawal - 123 501 (Haryana) India  
 Tel.: +91-1284-302160  
 E-mail: smpbawal@isgtec.com

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**Corporate Office :** Isgtec Heavy Engineering Ltd.  
 A-4, Sector 24, Noida - 201 301 (U.P.) India  
 Tel.: +91-120-408 50 01 / 02

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Some of the accessories / fitments shown in the reference photograph may not be part of Standard equipment supplied.  
 Isgtec reserves the right to change specifications without prior notice.  
 Details given in this Brochure are indicative & may change.